777에나멜

777ENAMEL

777 Enamel is high gloss alkyd resin enamel with resistance to weather, outstanding adhesion and durability. It is suitable for protection and beautification of a variety of steels and woods.

Usage

Used as a protective finishing paint, for surfaces exposed to corrosive environment (EXTERIOR)

Application Procedure

Procedure	1. Surface Preparation - Prepare the surface free from any sand, dirt, oil, moisture, and cement powder. 2. Environmental conditions - Air temperature : 5 ~35℃ - Relative humidity: up to 85% 3. Application Equipment - Low pressure airless spray, sprayer, brush and roller
Caution for Usage	1) Be careful that there is a lot of drying delay in forming the overcoat in one time and observe the repainting interval 2) Keep adequate ventilation during application 3) Please check the conformity with the old paint film when using the repair paint 4) When painting (including TOUCH UP paint), even if it is the same product or LOT, check the color as much as possible. 5) Do not apply on old paint film of baking finished type, but apply on old enamel film after sanding treatment.
Caution for handling	1) Avoid applying paint on rainy days, high humidity(over 80%), low temperature(below 5℃) and high temperature 2) Store the product in a dry, cool place at room temperature (5 ~ 35℃) away from fire and direct sunlight. keep container tightly closed with the injection port facing upward 3) Do not mix this product with other paints. 4) After the painting work, please wash exposed skin thoroughly. 5) Dispose of the waste paint through the waste disposal company designated by the Ministry of Environment. 6) Since this product is a chemical product, it may deteriorate during long-term storage. Please use it within the validity period. Please use the product after confirming it with the consumer counseling room
Warning	Please refer to the warning in the appendix.
Application system	Primer : Alkyd primer
Regulations	

Physical Data

마감상태	Gloss/ Semi-gloss/Flat	**색상**	Wide range
피도면	Steel and Wood	**부피고형분**	42.5~44.8% (Depending on the color)
건조도막두께 주정	60㎛	**도장횟수**	1~2
이론도포면적	7.0 ~ 7.5㎡/L (Dry film thickness 60㎛) *Allow for application losses and surface	**건조시간 (25℃)**	Dry hard:5hrs
		재도장간격 (25℃)	Dry to topcoat: over 9hrs

777에나멜

777ENAMEL

	irregularities.		
희석률	Max 50% (Wt%)	**희석제**	EN Thinner 3000
저장기간	12 months	**포장단위 (실용적량)**	18L, 4L, 1L

※ The information given in this document is based on laboratory tests and on-site application results, but may vary depending on quality improvement and work conditions.

2024/01/17